



## "Digging profits out of your projects"

Bauer's line of GB rigs is a perfect marriage between our proven and tested base machines with our state-of-the-art DHG V grab body. The new generation GB 80 S is our latest offering to help our customers work in the increasingly complex diaphragm wall jobsite conditions around the world.

Bauer's team of world-class mechanical engineers worked closely with our customers and partners to improve this classic machine, giving you maximum efficiency with minimum complexity. The new GB 80 S has the reliable mechanical, electronic and hydraulic systems that Bauer is known for, operating together in a perfect balance, without any additional bells and whistles to bog down your productivity. The simplified, grab-focused end-result is easy to operate, making it the perfect choice for creating the high-quality diaphragm walls that your customers require. On top of all, service and maintenance are easier than ever, thanks to our brand-new BT 80 base carrier.

With additional components like the B-tronic control system, and TD4 Turning Device, you will be able to deliver on time, even in challenging soil conditions.



- New generation base carrier BT 80 with optimized hydraulic system
- Optimized service and maintenance with patented service platform
- First GB with single layer winch for long life time of wire ropes
- Compact swing radius

# **GB 80 S Hydraulic Grab**

Wall thickness:		0.4 – 1.8 m
Wall depth:		80 m
Maximum hoisting force:		550 kN (2 x 275 kN)
Max. hook load (incl. soil filling):		32 t
Weight (without grab):		100 t
Engine:	310 kW (China Stage III – CAT C9.3B)	
310 kW (Stage V - CAT C9.3B)		



#### BT 80 Upper carriage

- Integrated service platform for easy and safe maintenance work, which can be carried out from the ground or platform level
- Access ladder to upper structure for HSE compliance
- FOPS compliant, modern cabin with rear-view camera, winch camera, flashing warning light and audible reverse warning system meets all HSE requirements
- Bauer comfort cabin meets highest comfort
- Intelligent layout of instruments and display screens for easy operation and maximum view of grabbing position
- Variably stackable counterweights for HSE compliance
- Decreased swing radius for increased mobility





#### Undercarriage

- Solid Bauer design for 360° working radius
- Hydraulically extendable tracks
- Large footprint for a stable operation
- High traction forces

#### **High-performance CAT engine**

- Conforming to exhaust emission standards: China Stage III (ORA) or Stage V / Tier 4 final
- Low fuel consumption due to optimized design of hydraulic system
- Low noise emission due to clever sound protected installation
- Worldwide CAT-service partner network







#### Final inspection and test run

- Comprehensive Bauer test program
- Optimal adjustment and calibration of all main functions
- Heat transfer test
- Noise emission measurements
- Electromagnetic compatibility test



#### Winch system

- High effective line pull and line speed
- Load classification M6 / L3 / T5 for heavy-duty, continuous operation
- Single layer winch for minimized rope wear
- A special grooving system on the drum and rope pressure roller, reducing wear on the wire rope
- Pinned connection for easy transportation
- Transparent gauge for easy oil check

#### Grab control system

- Online data transfer from grab to the operator's cabin by heavy-duty electrical cable
- Possibility of directly grab adjustments
- Continuous monitoring the verticality of wall trench during excavation
- Collection, processing and visualization of relevant data
- Failure diagnostics and maintenance service
- Electrical cable is automatically reeled off by a hydraulically operated cable recoil system
- B-Tronic System with high resolution 10,4" color screen





#### Turning device TD 4

- GB 80 S supports hose guidance for turning device operation on grabs down to minimum trench width of 600 mm
- Easy operation of turning function with control levers of GB
- Increased maneuverability when working on corner panels or in confined areas
- Compensates negative influence of asymmetric teeth arrangement
- Improved productivity in hard soil





TD 4 in 25°

# **Technical Specifications**



## GB 80 S Hydraulic Grab

32 t			
550 kN			
350 bar			
2 x 320 l/min + 120 l/min			
	80 m		
BT 80			
CAT C9.3B	CAT C9.3B		
310 kW @	310 kW @		
1,800 rpm	1,800 rpm		
ORA	Stage V		
	Tier 4 final		
China Stage III			
600 I			
Main winch - single layer			
M6 / L3 / T5			
275 kN			
32 mm			
70 m/min			
UW 115 G			
В 7			
730 kN			
Bauer DHG V			
2,400 - 3,800 mm			
600 - 1,800 mm			
120, 180 t			
15 - 28 t			
4, 8, 12			
	BT : CAT C9.3B 310 kW @ 1,800 rpm ORA China Stage III 600		



Dimensions	
Total height	18,500 mm
Overall crawler length	6,093 mm
Overall crawler width	3,380 - 4,790 mm
Center line of grab to swing center	4,500 - 5,700 mm
Swing radius of rear end	3,860 mm

### **Transport Dimensions and Weights**

#### **Base Carrier**

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Design developments and process improvements may require the specification and materials to be updated and changed without prior notice or liability. Illustrations may include optional equipment and not show all possible configurations. These and the technical data are provided as indicative information only, with any errors and misprints reserved.

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